Intec's FORCE/2 Next Generation

Follow these steps to return tool to rentable condition:

Step	Action
Safety First	**Make sure you put on all appropriate safety equipment before you begin turning this tool. For additional reference, refer to the Equipment Operation and Safety guide or Vendor Instruction Manual.**
1	Inspect hose for damage including cuts, kinks, and flat areas. Replace hose if current exhibits these or other defects.
2	Inspect wired remote to ensure no cuts or frays in the wire. If damaged, repair prior to returning to rentable condition.
3	Inspect Airlock Seals - Every 150 hours inspect airlock seals – This is a key aspect in assuring your Intec machine is performing at maximum level. Inspect seals for wear, cuts, curling or brittle texture. Also, if you notice material blowing back into the hopper, then you have a bad airlock seal. The most accurate way to test the quality of the seals is to perform a psi test. If the readings are level, then your seals are operational. If the reading is not level and "jumps" then you have a bad seal.
4	Inspect switches for damage or loose connections. Correct if defects occur.
5	Inspect Power Cords – Inspect power cords after every use for cuts or tears. Repair or replace if defects occur.
6	Gearbox - The oil in the gearbox of your FORCE/2 should be changed every year to ensure proper lubrication of the gears and seals. Contact Intec for recommend oil in your operating temperature range.
7	Blower – Keeping the blower as clean as possible will avoid system overheating. Upon return of system, turn system on its side to inspect and clean blower by blowing with air. Inspect blower brushes every three months or 100 hours of use. Replace brushes when they reach 1⁄4 inch or less in length. Change the brushes before the brush stunt touches the commutator. When reassembling, the lead wires must be isolated from the motor frame and any rotating parts.
8	The tool is now ready to be returned to the shelf for rental.

Note:	Turning this tool and attaching a new service tag with **your signature** is extremely important. This is your assurance that the tool is not defective and is in good working condition when the customer rents it.

Labels	Ensure all required Safety and Rental labels are intact and appropriately affixed to the tool.